

# ROESNERS



ESTABLISHED 1900

MANUFACTURING &  
ENGINEERING SOLUTIONS

# COMPANY PROFILE



Roesner Pty Ltd is a modern manufacturing company located at Harvey in South Western Australia. A family run company, it has been in operation since its humble beginnings as a blacksmith shop in 1900.

Roesners has always kept pace with changes in technology ensuring a high standard of manufacturing and a high level of customer satisfaction.

Roesner Pty Ltd has young enthusiastic staff who are headed by a motivated management team and includes boiler makers, machinists, fitters, spraypainters and designers.

The company's resources and knowledge can be easily deployed for the manufacture of components and products for the agricultural, mining, marine, and structural industries.



Roesner Pty Ltd Lot 101 Turnbull Street Harvey Western Australia 6220  
Freecall : 1800 651 288 [www.roesner.com.au](http://www.roesner.com.au) [info@roesner.com.au](mailto:info@roesner.com.au)

# ROESNER PTY LTD - MACHINERY AND WORKSHOP SPECIFICATIONS



## **WORKSHOP**

- 5220 SQUARE METRES OF UNDERCOVER WORK AREA
- 35 EMPLOYEES

## **LIFTING CAPACITY**

- 2 X 5 TONNE OVERHEAD CRANES
- 2 X 3.2 TONNE OVERHEAD CRANES
- 1 X 6 TONNE FORKLIFT
- 1 X 4 TONNE FORKLIFT
- 2 X 2.5 TONNE FORKLIFTS



## **SURFACE TREATMENT**

- 2 X SEMI DOWN DRAFT SPRAY BOOTHS
- 1 X GRIT BLASTING BOOTH

## **GUILLOTINE AND PRESS BRAKE**

- CNC GUILLOTINE METRES LENGTH PLATE THICKNESS UP TO 10MM
- FULL CNC PRESSBRAKE 8 AXIS 350 TONNE X 6 METRES. CAPABLE OF BENDING A SECTION OF 8MM MILD STEEL OVER 6 METRES LENGTH.



## **MACHINING**

- MANUAL LATHE AND MILLING MACHINE

## **OTHER MACHINERY**

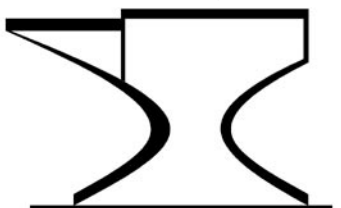
- 1 X AUTOMATIC BANDSAW
- 1 X AUTOMATIC BANDSAW WITH MITRE CUTTING
- 2 X 100 UNIVERSAL STEEL WORKERS (PUNCH/CROPPER)



## **WELDER QUALIFICATIONS**

Our welders are qualified to AS1554.1 2004 using FCAW process in the G4 position. All welding operators have completed BHP Welding Theory Qualification Requirements for category GP and SP. A full welder qualification list is available. Roesner Pty Ltd provides a complete weld traceability report and weld map indicating NDT reporting compliance. Any additional information required to satisfy any Q.A system can be made available on request.

# ROESNERS



ESTABLISHED 1900

MANUFACTURING &  
ENGINEERING SOLUTIONS



[www.roesner.com.au](http://www.roesner.com.au)

# Scope Of Work

Roesner Pty have completed structural work for the following major companies :

**>>> Dwyer Engineering** >> *Structural*

Unit 1 and 2 modifications - 60 tonne, Pipe Supports - 2 tonne, Truss Extensions - 20-30 tonne, Churtes, Conveyor Trusses - 11 tonne

**>>> Pacific Industrial Company (PIC)** >> *Structural*

*Evasse Inlet, Outlet and Wall Structure, 14 tonne 9m x 11m x 6m, Evasse Transformer Housings - 4 tonne, Conveyor Trusses, Head Stock, Tail Stock and all Ancillary Components - 20 tonne 3 x 18m Trusses, Trouser Leg Ore Chute - 6 tonne, Magnetic Tramp Chute - 2 tonne.*

**>>> Rick Tucker Welding** >> *Structural*

*Picton Bio-Diesal Plant Structure - 6 tonne, Pipe Supports - 2 tonne.*

**>>> Alcoa Australia** >> *Structural*

*Evasse Inlet, Outlet and Wall Structure, Evasse Transformer Housings, Unit 1 and 2 Modifications, Pipe Supports, Truss Extensions, Chutes.*

**>>> BHP Billiton** >> *Structural*

*Conveyor Trusses, Head Stock, Tail Stock and Ancillary Components.*

**>>> Rio Tinto** >> *Structural*

*Trouser Leg Ore Chute and Magnetic Tramp Chute.*

**>>> Leighton Holdings** >> *Structural*

*Picton Bio-Diesal Plant Structure and Pipe Supports.*

**>>> Monadelphous** >> *Structural*

*Conveyor Trusses, Head Stock and Truss Legs.*

**>>> United KG** >> *Structural Truss Extensions.*

**>>> Burando Hill** >> *Boomspray Wings and Chassis  
Design and Drafting*

**>>> Mining Service Vehicles Australia** >> *Water and Service Carts  
Design and Drafting*

# OHS Policies

Roesner Pty Ltd has its own internal quality systems and policies. Our Quality Control system is tailored around full traceability of all welding, fabrication and surface treatment. The system we have in place has satisfied both BHP and Rio Tinto's strict Quality Control requirements.

Roesner Pty Ltd provides the client with full welding traceability records, original test certificates, welders qualifications register and coatings logs/records.

Our Safety policies have been put in place jointly by Roesner Pty Ltd and the Chamber of Commerce and Industry (CCI).

It covers all aspects of our business to ensure both the employer and the employees have a safe and healthy work environment.

Roesner Pty Ltd has the following Occupational Health and Safety Standards in place :

- Occupational Health and Safety Policy
- Induction Training
- Occupational Health and Safety Training
- Workplace Inspections
- Personal Protective Equipment
- Plant Safety
- Welding, Cutting and Allied Processes
- Electrical Safety
- Energy Isolation : Lockout/Tagout
- Manual Handling
- Noise Control

